

School District of Niagara

700 Jefferson Avenue
Niagara, WI 54151

– Home of the Badgers –

Storage Building RFP SPECIFICATION

3/22/23

By:

Nathaniel Burklund
Superintendent

&

Coleman Engineering
Company

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SECTION I - ANNOUNCEMENT / INSTRUCTIONS

ANNOUNCEMENT

The School District of Niagara, hereinafter termed **SDN**, is seeking proposals to construct a storage building at the school district.

CLOSING DATE AND TIME

April 28, 2023 before 1:00 p.m. local time.

SUBMISSION INSTRUCTIONS

Bids, proposals, references, forms and other required documents are to be submitted in hard copy on or before the closing date in a sealed envelope marked "District Storage Building Proposal". Submit to:

District Administrator
School District of Niagara
700 Jefferson Avenue
Niagara, WI 54151

All submissions shall be identified with the Project Name, Project Location, Date and the Name and Address of the company submitting. Submitters shall be responsible for the sealed submission being delivered to the above location before the time specified. Submissions received after the time indicated above will be rejected and returned to the submitter unopened. **Delivery to a post office box does not constitute receipt of a bid.**

PROJECT LOCATION

School District of Niagara
700 Jefferson Ave
Niagara, WI 54151

CONTACT INFORMATION

Superintendent: Nathaniel Burklund
Phone: (715) 251-4541
E-Mail: nburklund@niagara.k12.wi.us

SITE VISIT

A site visit is recommended prior to submitting. Call the District Office at (715) 251-4541 to schedule a mutually convenient time and date for the visit.

Failure to visit the site or failure to examine any and all Contract Documents will in no way relieve the successful contractor from the necessity of furnishing any materials or equipment, or performing any work that may be required to complete the work in accordance with the Contract Documents.

INTERPRETATION

Inadequacies, omissions, conflicts and clarifications shall be noticed via email to the Project Manager at least five (5) days before the submission due date. The Project Manager will maintain record of these issues and their resolution and make them available to all interested submitters. Failure to request clarification or interpretation of the drawings and specifications will not relieve the successful contractor of responsibility. Signing of the contract will be considered as implicitly denoting that the Contractor has thorough understanding of the scope of work and comprehension of the Contract Documents.

AWARDANCE OF CONTRACT

SDN will not award the project to any submitter who has not met all the criteria set forth in this document. SDN reserves the right to reject submissions if evidence submitted by, or investigation of, the submitting firm fails to satisfy SDN that the firm is deemed responsible and qualified to carry out the obligations of the contract and fully complete all the work described in these documents.

School District of Niagara reserves the right to accept or reject any and all bids and/or proposals.

SUBMISSION WITHDRAWAL

Submissions may be withdrawn by written request prior to the time fixed for opening, without prejudice to the right to file a new submission. Withdrawn submissions will be returned unopened. Negligence on the part of the Submitter in preparation of his submission confers no right for withdrawal after it has been opened. No submission may be withdrawn for a period of thirty (30) days after the date set for the opening thereof.

COMMENCEMENT AND COMPLETION

The successful Contractor must agree to commence work on a mutually agreed upon date and to fully complete all work within 60 consecutive calendar days thereafter.

PLANS, PERMITS AND APPROVALS

Plans, specifications and calculations that require submittal to the Wisconsin Department of Safety and Professional Services for plan review and approval must be done prior to commencing work. All costs for licenses, submittals/approvals and permits and the procurement of same are the responsibility of the successful contractor.

PERFORMANCE AND PAYMENT BONDS

Bidder is required to furnish separate 100% performance and 100% payment bonds to the benefit of SDN as the sole obligee. These bonds shall be delivered to SDN with the signed contract. The Surety Company shall be licensed to do business in Wisconsin. The bonds must be dated the same date or subsequent to the date of the Contract.

A certified copy of power of attorney shall be provided by the Surety Company showing that the agent who signs the Bond has the power of attorney to sign for the Surety Company. This power of attorney must be signed by the Secretary or Assistant Secretary of the company and not by an attorney-in-fact. The power of attorney must bear the same or later date as the bond.

If the Bidder is a partnership or a joint venture, a certified list providing the names of individuals constituting the partnership or joint venture must be furnished. The Contract itself may be signed by one partner of the partnership, or one partner of each firm comprising the joint venture, but the separate Performance and Payment Bonds must be signed by all of the partners.

If the Bidder is a corporation, a current certified copy of the resolution or other official act of the directors of the corporation must be submitted showing that the person who signs the contract is authorized to sign contracts for the corporation. The corporate seal must be affixed to the resolution, contract and separate performance and payment bonds. If the Bidder's corporation has no seal, the above documents must include a statement or notation to the effect that the corporation has no seal.

SECTION II - GENERAL GUIDELINES & REQUIREMENTS

GENERAL

All articles in these Guidelines & Requirements are applicable to all Divisions and Sections of the Work included herein. The Conditions of the Contract, General and Supplementary General Conditions and these General Requirements shall apply with equal force and effect to the Contractor and all Subcontractors engaged in this work.

- All work is to be done in accordance with federal, state and local building, fire and life safety codes.
- The Contractor shall be held responsible for accuracy in measurement and amount of material / number of items needed.
- The work is to be done by skilled workmen experienced in the type of work performed.
- Contractors must have at least three (3) years of experience in the type of work being performed and have experience in like-sized projects.

TAX EXEMPT STATUS

The School District of Niagara is exempt from sales and use taxes. Therefore, these taxes should not be considered when calculating proposed costs.

INSURANCE / WORKERS COMPENSATION REQUIREMENTS

At a minimum, the Contractor shall carry and provide proof of the following insurance and worker's compensation packages.

General Liability:

Each Occurrence:	\$1,000,000
Damages to Rented Premises (each occurrence):	\$1,000,000
Medical Expenses (any one person):	\$ 10,000
Personal & ADV Injury:	\$1,000,000
General Aggregate:	\$2,000,000
Products – COMP/OP AGG:	\$2,000,000

Automobile:

Combined Single Limit (any auto, each accident):	\$1,000,000
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Umbrella:

Each Occurrence:	\$1,000,000
Aggregate:	\$1,000,000

Workers Compensation and Employer's Liability:

Each Accident:	\$ 100,000
Each Employee:	\$ 100,000
Policy Limit:	\$ 500,000

HOURS OF WORK

Work is to be done during normal business hours, typically 7:00 am – 4:00 pm, Monday – Friday. If work is to be done outside these hours, arrangements will need to be made with the Nathaniel Burklund, Superintendent.

DELIVERY OF MATERIALS & EQUIPMENT

The Contractor or the Contractor's authorized representative must be present to accept delivery of all equipment and material shipments. SDN's representatives will not knowingly accept, unload or store anything delivered to the site for the Contractor's use. Inadvertent acceptance of delivered items by any representative or employee of SDN shall not constitute acceptance or responsibility for any of the materials or equipment. It is the Contractor's responsibility to assume liability for equipment or material delivered to the job site. **Unless otherwise noted, material pricing shall include costs for shipping to the job site.**

SITE CONDITIONS

Contractor shall confine all operations, equipment, apparatus and storage of materials to the immediate area of work to the greatest possible extent. Contractor shall ascertain, observe and comply with all rules and regulations in effect on the project site including, but not limited to, parking and traffic regulations, use of walks, security restrictions and hours of allowable ingress and egress.

The Contractor shall take all measures necessary to become acquainted with the location of underground service, utilities, structures, etc., which may be encountered or be affected by the Contractor's work and shall be responsible for damage caused by neglect to provide proper precautions or protection.

Information pertaining to existing conditions that are described in the specifications or appear on the drawings is based on available records. While such data has been collected with reasonable care, there is no expressed or implied guarantee that conditions so indicated are entirely representative of those actually existing. This information is provided to inform the Contractor of known, existing conditions so that due diligence is taken by the Contractor to avoid damage. Where site observation or documents indicate existing underground utilities/services in close proximity to necessary new construction work, the Contractor shall be responsible to test, probe or otherwise determine exact locations so as to prevent damage to such utilities/services. Contractor should call 811 or Digger's Hotline prior to any earthwork activity.

OCCUPANT SAFETY

Contractor shall ensure that work is not left in an unsafe condition. Tools and equipment shall not be left unattended and must be removed from areas accessible by students when not in use. Contractor shall instruct workmen not to leave any openings in barricades, or to leave tools, equipment, or materials in any area where persons may traverse. Surfaces of barricades, enclosures, etc., must be smooth with no protruding nails or other sharp projections or edges on side toward existing occupied areas, corridors, connecting links, etc. Outdoor lanes for emergency exit from existing buildings which may lie within or adjacent to new construction area must be kept clear of obstructions at all times. The Contractor shall install barriers to keep dust and debris out of occupied and adjacent areas.

HAZARDOUS SUBSTANCES

ASBESTOS

Contractor shall not provide or install any product that contains any amount of asbestos.

Removal of building materials identified as asbestos-containing materials (ACM) that will be disturbed by renovation work, including ACM thermal system insulation, ACM spray applied and trowel applied surfaces, cement-asbestos products, ACM flooring and associated ACM flooring mastics and friable miscellaneous ACM will be by SDN under separate contract.

If asbestos containing materials are encountered, work shall cease and SDN shall be notified immediately. Work will only continue when SDN has completed remediation. SDN will notify the Contractor when work can resume.

LEAD

Paint and glazed finishes are assumed to contain lead. Contractor is responsible for compliance with Occupational Safety and Health Act (OSHA) in general and particularly to 29 CFR 1910 (LEAD STANDARD) and to CFR 1926 (LEAD EXPOSURE IN THE CONSTRUCTION INDUSTRY). Dispose of refuse containing lead based paint or contaminated with lead by the demolition process in conformance with State of Wisconsin Hazardous Waste Regulations set forth by the Department of Natural Resources and in conformance with OSHA and EPA recommended worker safety requirements.

PCB

Contractor shall not provide or install any product that contains any amount of PCB. Contractor's attention is directed to Wisconsin Administrative Code, Chapter NR 157 relative to PCB's.

MANUFACTURER'S DIRECTIONS

Contractor(s) shall apply, install, connect, erect, use, clean and condition manufactured articles, materials and equipment as recommended by the manufacturer, unless specified to the contrary. The manufacturer's latest recommendations at the time of bid/proposal submission shall be used.

TOILET FACILITIES

Toilet facilities will NOT be made available to on-site workers. If portable toilets are required, the contractor shall be responsible for their provision and any associated costs.

FIRE PROTECTION/SMOKE ALARMS

The Contractor shall provide adequate fire extinguishers and maintain them in working order during the entire construction period. Extinguishers shall be non-freeze type such as A-B-C rated dry chemical, of not less than 10-pound capacity each.

Fire alarm systems and fire suppression systems shall be kept in service during construction. Nathaniel Burklund, Superintendent, shall impair system operability only as necessary to avoid false alarms, false activations or damage and where required to complete construction activities. The Contractor is responsible for the first responder cost of repeat false alarms.

Where systems are impaired, provide a fire protection impairment program in compliance with NFPA 25, NFPA 72, NFPA 101, IFC Chapter 9 and the Authority Having Jurisdiction (AHJ) including the following:

- Written notification to SDN's Construction Representative of the dates, times and extent of system impairments and system restorations and description of contractor actions minimizing risk.

- Temporary bagging or removal of smoke detectors during the workday with restoration of smoke detectors at end of the workday.
- Confirmation that systems are fully operational at the end of the workday before leaving the job site.
- An approved fire watch or other approved procedures where systems are disabled beyond the workday or where required by the SDN Project Representative, the Agency Impairment Coordinator, first responders or the fire department.
- Tags indicating which system or system component has been impaired placed at each fire department connection, affected control valve and alarm panel. Remove tags after restoration.
- Tags listing temporary fire alarm notification procedures on all non-functional fire alarm devices including pull stations, automatic detectors and audio/visuals. Remove tags after restoration.
- Daily log of system impairments and restorations.

STORAGE OF MATERIALS

Contractor shall confine equipment, apparatus, storage of materials and operations to limits indicated on the drawings or by specific direction of SDN's Project Representative and shall not bring material onto the site until they are needed for the progress of the work. All materials affected by moisture shall be stored on platforms and protected from the weather. All materials shall be stored in a manner that prevents release of hazardous material to the environment.

All hazardous materials, including motor fuels, shall be properly handled and contained to prevent spills or other releases. The Contractor shall develop and maintain a contingency plan to provide emergency response, containment and cleanup of spills of hazardous materials resulting from contract activities. All spills and releases shall be reported to SDN as soon as possible.

SDN assumes no responsibility for materials stored in their buildings or on the site. The Contractor assumes full responsibility for damage during the storage of materials.

PROTECTION OF FINISHED CONSTRUCTION

Contractor shall assume the responsibility for the protection of all finished construction under the Contract and shall repair and restore any and all damage of finished work to its original state.

Take all necessary precautions to protect SDN's property as well as adjacent property, including trees, shrubs, buildings, sanitary and storm sewers, water piping, gas piping, electrical conduit or cable, etc., from any and all damage which may result due to work on this project.

Provide, erect and maintain all required planking, barricades, guardrails, temporary walkways, etc., of sufficient size and strength necessary for protection of stored material and equipment; paved surfaces, walks, curbs, gutters and drives; streets adjacent to or within project area; adjoining property and all project work to prevent accidents to the public and the workmen at the job site.

Provide and maintain proper shoring and bracing to prevent earth from caving or washing into the building excavation. Provide temporary protection around openings through floors and roofs, including elevator openings, stairwells and edge of slabs.

Provide and maintain proper shoring and bracing for existing underground utilities, sewers, etc., encountered during excavation work, to protect them from collapse or other type of damage until such time as they are to be removed, incorporated into the new work, or can be properly backfilled upon completion of new work.

Provide protection against rain, snow, wind, ice, storms, or heat to maintain all work, materials, apparatus and fixtures, incorporated in the work or stored on the site, free from injury or damage. At the end of the day's work, cover all new work likely to be damaged. Remove snow and ice as necessary for safety and proper execution of the work.

Protect the building and foundations from damage at all times from rain, groundwater and back-up from drains or sewers. Provide all equipment and enclosures as necessary to provide this protection.

Dirt, soil, fingerprints, stains and the like, shall be completely removed from all exposed finished surfaces.

Any damaged property shall be repaired or replaced in order to return it to its original condition.

CLEANING AND WASTE DISPOSAL

Unless indicated otherwise, the Contractor shall provide all waste receptacles and on-site dumpsters.

Contractor shall be responsible for all cleaning required within the technical sections of the specifications governing work under the Contractor's jurisdiction as well as for keeping all work areas, passageways, ramps, stairs and all other areas of the premises free of accumulation of surplus materials, rubbish, debris and scrap which may be caused by the Contractor's operations or that of the Subcontractors.

Remove rubbish, debris and scrap on a daily basis. Combustible waste shall be removed immediately or stored in fire resistive containers until disposed of in an approved manner. Spillages of oil, grease or other liquids which could cause a slippery or otherwise hazardous situation or stain a finished surface shall be cleaned up immediately.

No burning of rubbish or debris will be allowed at the site. Rubbish, debris and scrap shall not be thrown through any window or other opening, or dropped from any great height; it shall be conducted to the ground, to waiting truck(s) or removable container(s) by means of approved chutes or other means of controlled conveyance.

Form and scrap lumber shall have all nails withdrawn or bent over; shall be neatly stacked, placed in trash bins, or removed from the premises.

Waste materials removed from the site shall be managed by the contractor and disposed of in accordance with all applicable laws, regulations, codes, rules and standards.

If rubbish and debris is not removed, or if surfaces are not cleaned as specified above, SDN reserves the right to have said work done by others and the related cost(s) will be deducted from monies due the Contractor.

OPERATION / MAINTENANCE MANUALS & INSTRUCTIONS

The Contractor shall provide SDN with two (2) sets of the following, covering each and every item of equipment and devices furnished or erected by the Contractor prior to completion:

- Catalog data or literature.
- Manufacturer's operating instructions.
- Manufacturer's maintenance instructions.
- Manufacturer's complete parts listing
- Installation instructions.

The correct model number shall be clearly designated where the literature covers more than one model number. For items assembled by the Contractor for special functions, the Contractor shall write up and provide duplicate manuals of operating and maintenance instructions.

TESTS AND ADJUSTMENTS

The complete installation consisting of the several parts and systems and all equipment installed according to the requirements of the Contract Documents, shall be ready in all respects for use by SDN at completion and shall be subjected to a test at full operating conditions and pressures for normal conditions of use.

Contractor shall make all necessary adjustments and replacements affecting the work which is necessary to fulfill SDN's requirements and to comply with the directions and recommendations of the manufacturer of the pieces of equipment and to comply with all codes and regulations which may apply to the entire installation. Contractor shall also make all required adjustments to comply with all provisions of the drawings and specifications.

SECTION III - PROJECT GUIDELINES AND REQUIREMENTS

SCOPE

The contractor shall provide all material, equipment and labor to construct a 40' x 50' (approximate size) metal sided, metal roofed storage building WITH A 12' x 50' side overhang on the District grounds according to the guidelines and requirements set forth below.

PART 1 – SCOPE

1. CONTRACTOR

- 1.1. Contractor must have at least three years' experience in the type of work being performed and have experience in like size projects.
- 1.2. The work is to be done by skilled workmen experienced in the type of work performed.
- 1.3. The Contractor shall be held responsible for accuracy in measurement and amount of material/ number of items needed.
- 1.4. All work is to be done in accordance with federal, state and local building, fire and life safety codes.
- 1.5. Contractor is responsible for obtaining all permits for the construction of the cold storage building.

2. DESIGN

- 2.1. Building will be built to the dimensions of 40' x 50' x 14' with a 12' x 50' overhang on the side.
- 2.2. Floor will be a 6" concrete slab poured over 3" of rigid insulation and a layer of thick polyethylene to negate moisture/cold rising from beneath.
- 2.3. 12" of sand shall be leveled out where slab will be poured.
- 2.4. 54" holes will be augured to get below the frost line, a concrete cookie will be placed at the bottom of the augured hole and leveled for the post to sit on.
- 2.5. Sand backfill and compaction will take place to fill in the hole around placed post.
- 2.6. A 2x6 board will be ran along the waterproof barrier before the concrete slab is poured connecting all the posts along the same wall.
- 2.7. Wrap posts with a protective material before pouring concrete slab to ensure post does not get rubbed if concrete slab moves.
- 2.8. Building's structural and foundation design will be relevant to the region and properties associated with its final placement.

3. SUBMITTALS

- 3.1. Contractor shall provide submittals and engineering if requested.

PART 2 – PRODUCTS

1. MATERIALS

- 1.1. Roof and walls
 - 1.1.1. Pro-Rib steel paneling shall be used for both the roof and the side walls.
 - 1.1.2. Metal soffit and fascia must be used where called out.
- 1.2. Garage Doors
 - 1.2.1. All garage doors will be steel doors and will be motorized lifts.
 - 1.2.2. Two (2) garage doors will be installed.
- 1.3. Concrete Slab
 - 1.3.1. Slab must be poured 6" in depth with #4 bars at 18" O.C. each way mid depth. Use sand chairs.

- 1.3.2. 3" rigid insulation
- 1.3.3. 12" of sand
- 1.4. Windows
 - 1.4.1. Aluminum frame, windows will have the capability to lift or slide open.
- 1.5. Electrical
 - 1.5.1. Interior
 - 1.5.1.1. 97W LED UFO High Bay lights
 - 1.5.2. Exterior
 - 1.5.2.1. 15W LED Flood Light
 - 1.5.3. Chase
 - 1.5.3.1. 200-amp load center

PART 3 – EXECUTION

- 1. COLD STORAGE BUILDING
 - 1.1. Contractor shall provide mechanical rough in drawings showing where electrical and floor drains are to be located for hook up to building.
 - 1.2. Contractor will make the final mechanical connections.
- 2. ONSITE
 - 2.1. Contractor shall design and pour a foundation suitable for building to sit on. Foundation shall be level to within 1/4".
 - 2.2. Final mechanical connections shall be done by the contractor.

GUIDELINES / REQUIREMENTS

- 1. A determination is being made as to the requirements for state approved plans. If state approved plans are required, the contractor will be responsible for creating and submitting plans to the Wisconsin Department of Safety and Professional Services for Plan Review and approval must be done prior to commencing work. Please specify deduct amount on the proposal pricing form if state plans are not required.
- 2. A section of cyclone fence will need to be removed. Include cost for removal of fence section and to finish fence back to the building.
- 3. Provide equipment and labor for all necessary excavation, tree cutting, stump removal, grading and leveling as well as any required fill material.
- 4. Provide 40' x 50' concrete slab to state specifications.
- 5. Building exterior wall height shall be 14-feet.
- 6. Not insulated or finished inside.
- 7. Install two (2) front garage doors to specifications on print (see drawings).
- 8. Provide all labor, materials and equipment to bring adjacent existing landscaping back to previous condition, including leveling, topsoil and seeding.
- 9. Install 200-amp electrical service.

SECTION IV - SUBMITTAL DOCUMENTS

ATTACHMENTS

BID / PROPOSAL FORM(S)

LABOR SELECTION LETTER

DRAWINGS

SUBMISSION FORM

Project Name:	<i>District Storage Building</i>
Project Location:	<i>School District of Niagara, 700 Jefferson Avenue Niagara, WI</i>
Submission Date:	
Company Name:	
Street / PO Box	
City, State, Zip:	
Phone + Ext.:	
Fax:	
Authorized Agent:	
Title:	
Email:	

PROPOSAL PRICING FORM

Configuration #1	<i>Base price for configuration #1</i>
Proposed Cost (numeric):	\$ _____
Proposed Cost (written):	\$ _____
Configuration #2	<i>Base price for configuration #2</i>
Proposed Cost (numeric):	\$ _____
Proposed Cost (written):	\$ _____
Deduct if no state plan approval	<i>Deduct amount if state plan approval is not required</i>
Proposed Deduction (numeric):	\$ _____
Proposed Deduction (written):	\$ _____

We, _____ (Name of Company)

hereby agree to execute the contract, if offered, and provide all labor and material required for construction of the above project for the indicated dollar amount and in strict accordance with the attached contract documents.

Authorized Agent's Signature:

_____ Date: _____

IMPORTANT! Before submitting, please verify that:

- You have read and understand the scope of work to be performed
- You have **entered all proposed amounts in numeric characters** (e.g. \$9,999.99) as well as written them out on the line provided (e.g. nine thousand nine hundred and 99/100)
- You have signed and included the Submission Form
- You have completely filled out and included the Proposal Pricing Form
- You have signed and included the Labor Selection Form



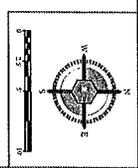
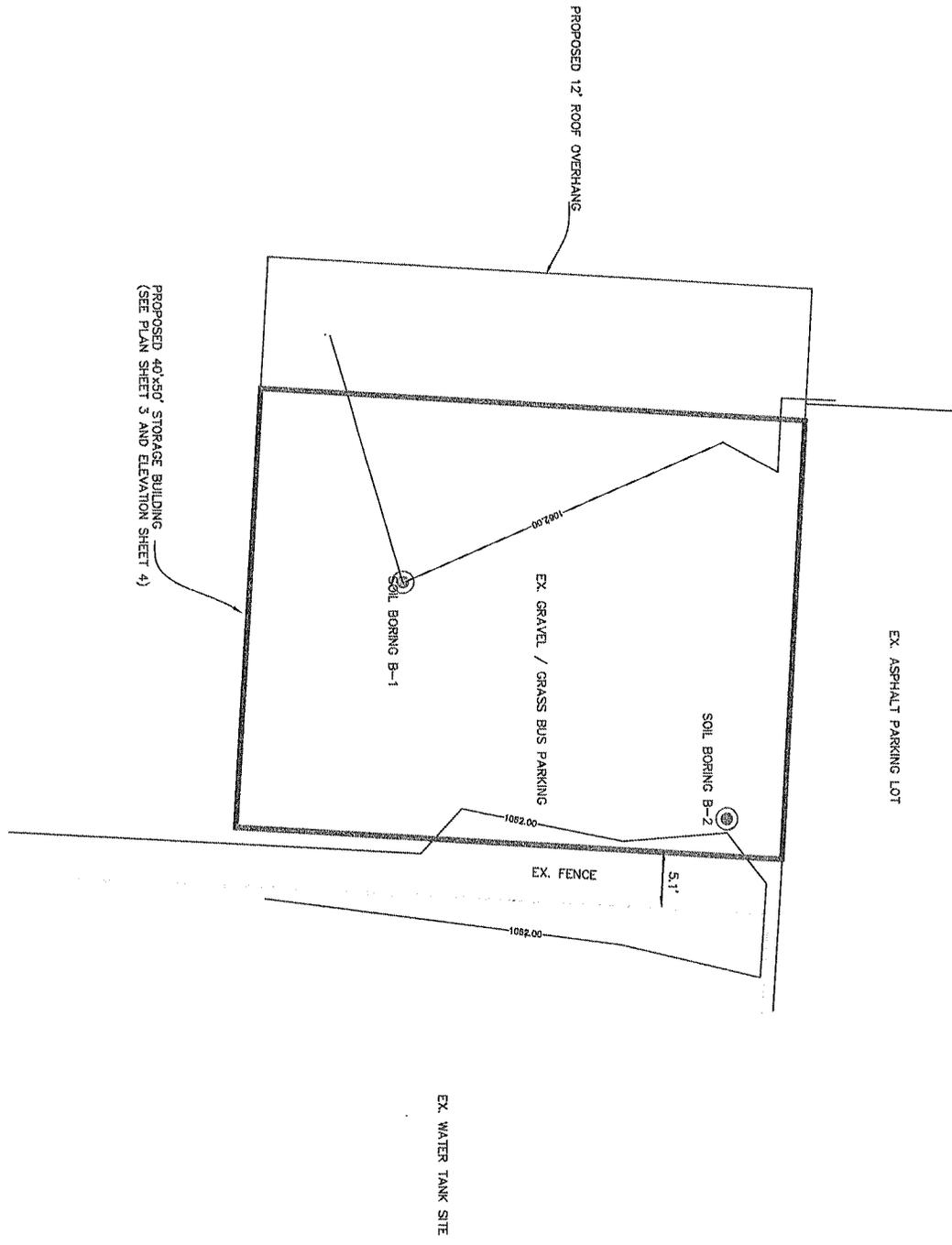
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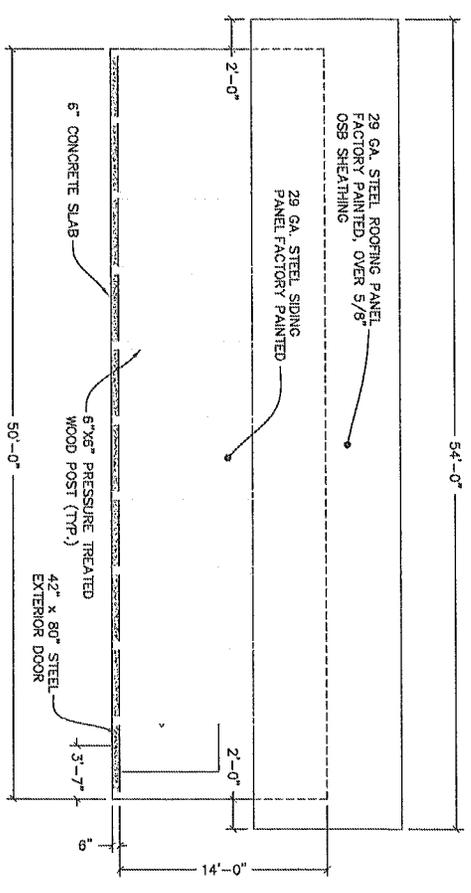
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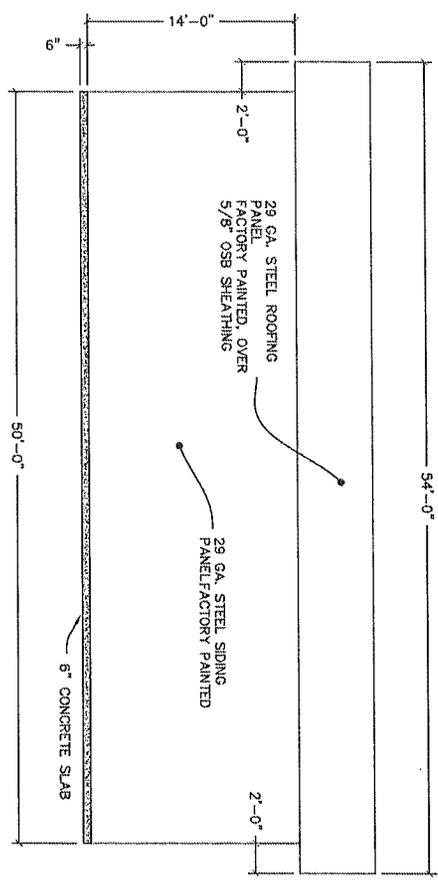
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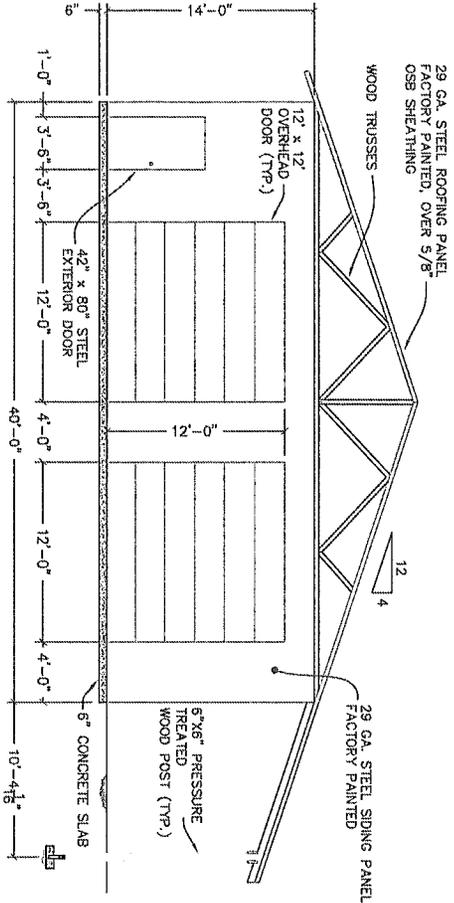
SHEET NUMBER 2	REVIEWED BY: COC	DRAWN BY: MFK	CAD DRAWING: 230119-SILED92	CLIENT: SCHOOL DISTRICT OF NIAGARA, WISCONSIN	SHEET NAME: PROPOSED SITE	 COLEMAN ENGINEERING COMPANY IRON MOUNTAIN • IRONWOOD • GREEN BAY www.coleman-engineering.com
	DATE: 3/14/23	CHECKED BY: KBT	CAD PROJECT: 230019	PROPOSED STORAGE BUILDING		



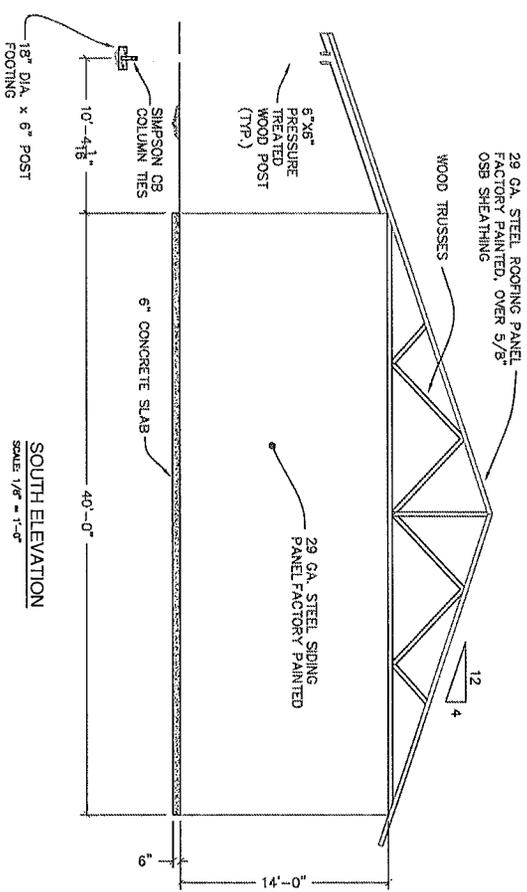
WEST ELEVATION
SCALE: 1/8" = 1'-0"



EAST ELEVATION
SCALE: 1/8" = 1'-0"

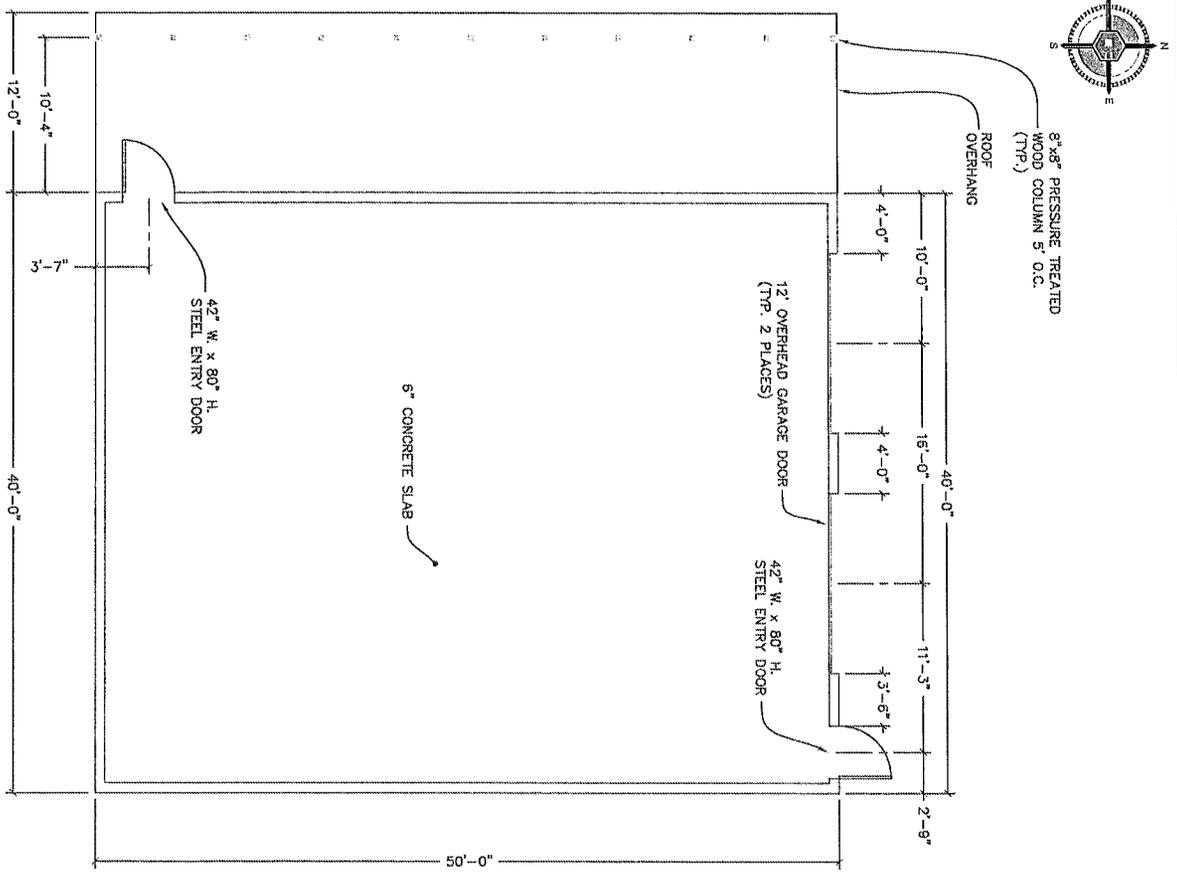
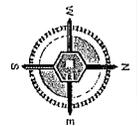


NORTH ELEVATION
SCALE: 1/8" = 1'-0"

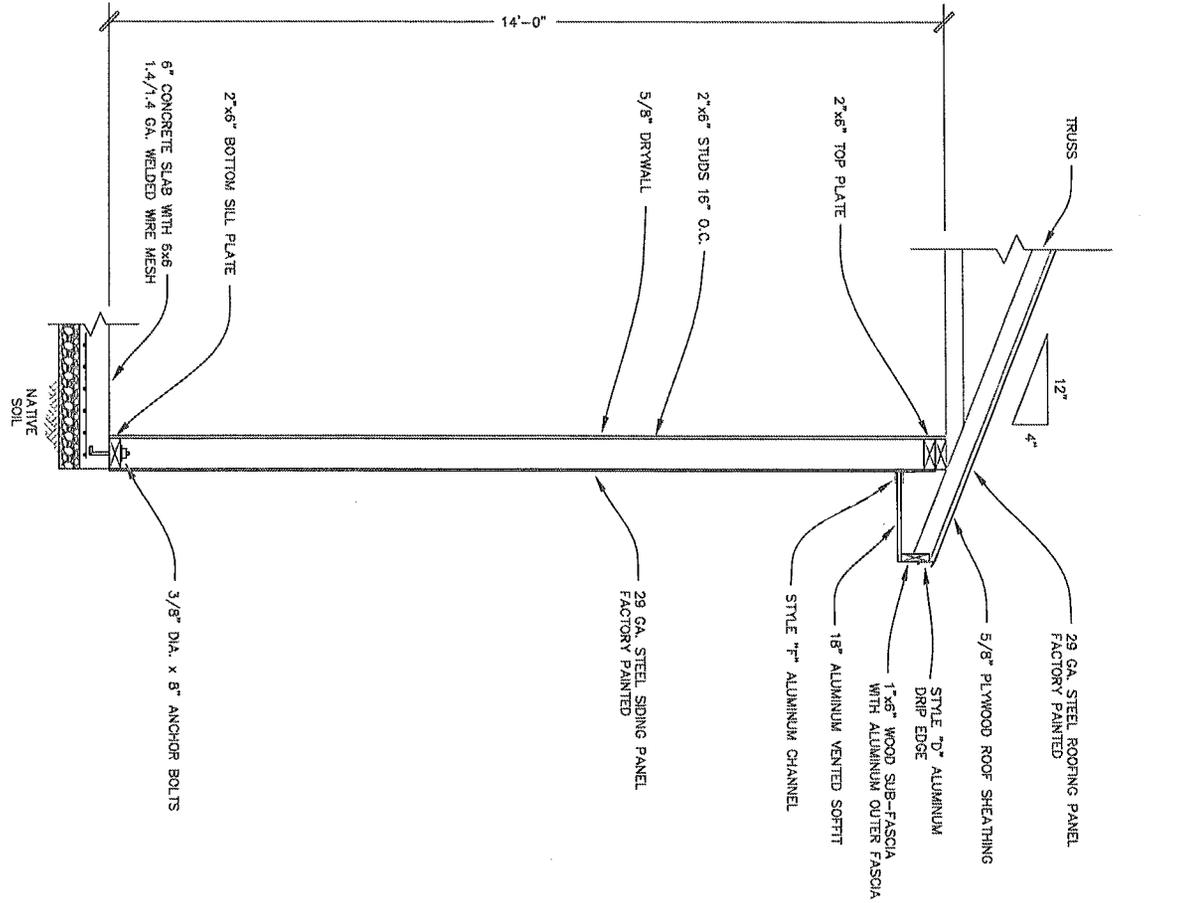


SOUTH ELEVATION
SCALE: 1/8" = 1'-0"

DRAWING NO. 3	SURVEYED BY: CSC	DESIGN BY: MKK	DATE DRAWING: 2/20/10-STORAGE/2ND	CLIENT: SCHOOL DISTRICT OF NIAGARA, WISCONSIN	SHEET NAME: ELEVATIONS	COLEMAN ENGINEERING COMPANY IRON MOUNTAIN - IRONWOOD - GREEN BAY www.coleman-engineering.com
	DATE: 3/22/23	CHECKED BY: KRT	DAD PROJECT: PROHD/HANDRA SCHOOL	PROJECT: PROPOSED STORAGE BUILDING		



PLAN VIEW
SCALE: 1/8" = 1'-0"



TYPICAL WALL SECTION
SCALE: 1/2" = 1'-0"

SUBMITTED BY: DEC DRAWN BY: MJK DATE: 3/22/23	CAD DRAWING: 230118-STORAGE/BLDG DATE PREPARED: PROMO/NIAGARA SCHOOL	CLIENT: SCHOOL DISTRICT OF NIAGARA, WISCONSIN PROPOSED STORAGE BUILDING	SHEET NAME: PLAN & SECTION	COLEMAN ENGINEERING COMPANY Iron Mountain - Ironwood - Green Bay www.coleman-engineering.com
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